

**MINIMUM PULLEY GUIDELINES FOR FABRICATED VOLTA FHB & FHW BELTS**

	FHB/FHW-2		FHB -2.5		FHB/FHW-3		FHB/FHW-4		FHB/FHW-5	
	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
<b>Belt (a)</b>	70	2 ¾	70	3 ⅛	90	3 ½	110	4 ¾	150	6
<b>V - Guide (b)</b>										
VW/VWB - 10	140	5 ½	140	5 ¾	150	6	175	7	215	8 ½
VW/VWB - 13	150	6	150	6 ½	175	7	190	7 ½	235	9
VW/VWB - 17	190	7 ½	190	7 ¾	200	8	225	9	265	10 ½
VW/VWB - 22	NA	NA	NA	NA	240	9 ½	250	10	300	12
CW - 10	130	5 ⅛	130	5 ½	145	5 ¾	170	6 ¾	210	8 ¼
CW - 13	140 <sup>(3)</sup>	5 ½ <sup>(3)</sup>	140 <sup>(3)</sup>	5 ¾ <sup>(3)</sup>	150	6	175	7	215	8 ½
CW - 17	165	6 ½	165	6 ¾	175 <sup>(3)</sup>	7 <sup>(3)</sup>	200 <sup>(3)</sup>	8 <sup>(3)</sup>	240	9 ½
CW - 22	NA	NA	NA	7 ½	200	8	225	9	265 <sup>(3)</sup>	10 ½ <sup>(3)</sup>
<b>V - Cleat (c)</b>										
Electrode	125	5	125	5 ¼	140	5 ½	165	6 ½	200	8
VW/VWB - 10	150	6	150	6 ¼	165	6 ½	190	7 ½	225	9
VW/VWB - 13	165	6 ½	165	7	190	7 ½	200	8	250	10
VW/VWB - 17	215	8 ½	215	8 ¾	225	9	265	10 ½	300	12
VW - 22	NA	NA	NA	11 ¼	290	11 ½	300	12	365	14 ½
<b>Flat Cleat (c)</b>										
Single Electrode	150	6	150		175	7	190	7 ½	225	9
Double 7 Electrode	190	7 ½	190	7 ¾	200	8	225	9	265	10 ½
Double 9 Electrode	NA	NA	NA	NA	NA	NA	250	10	300	12
<b>Side Walls (c)</b>										
Flat	250	10	250	10 ¼	270	10 ½	290	11 ½	330	13

**Notes:**

1. For Guided and Cleated belts, add V-Guide value (b) with cleat value (c) and subtract belt value (a).
2. Dimensions have been converted from metric measurements.
3. NA = Not Available.
4. Recommended guide