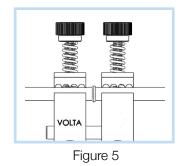
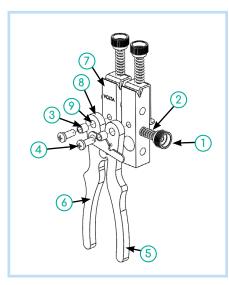
7. Allow the belt to cool for a short time before loosening the knurled nuts (Figure 2 - 5) and releasing the belt.



For the Next Step in Belting

Optional Handles for Mini-Pliers Assembly Instructions

- While holding the Mini-Pliers sections (6) together remove the knurled nut (1). Gently release the Mini-Pliers sections (6) and remove the spring (2) and one half of the Mini-Pliers from the bolt.
- 2. Reassemble the Mini-Pliers section (6) on the bolt (8). Reassemble the spring (2) on the bolt (8). The Mini-Pliers is now in a 'Normally Open' condition.
- 3. Place the handles (5) against the Mini-Pliers (6) so that the holes (9) in the handles are aligned with the threaded holes (7) in the Mini-Pliers.
- 4. Insert the two sleeves (3) into the holes (9) in the handles.
- 5. Insert the two screws (4) through the sleeves (3) and into the threaded holes in the handles. Screw them into the threaded holes and tighten well.
- 6. The Mini-Pliers is now ready for use.



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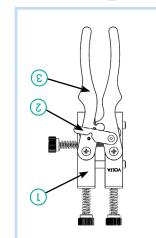
Copyright[©] Volta Belting Technology Ltd. Rev - 06/2020 Handles for the pliers can be obtained separately. For availability, contact your local Volta Belting distributor.

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 Squeeze the handles (Figure 1 - 1) together to open the R-8 Mini Plier (Figure 1 - 2).

Lock the R-8 Mini Plier in the open position using the locking bar (Figure 1 - 3).

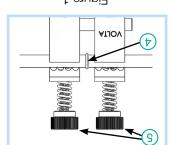
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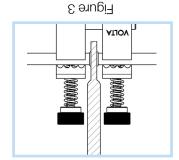
Figure 1

- Place the two ends of the VaR belt (4) to be welded
 in the upper portion of the belt so that the ends are touching.
- Using the two knurled nuts (5), lock
 the belt ends in place.



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Open the R-8 Mini Plier and insert the welder between the two belt ends. Allow the R-8 Mini Plier to close so that the two belt ends are in firm contact with the welder (Figure 3).



When the belt ends have melted slightly (0.5 - 1.0 mm crown), open the R-8
 Mini Plier (Figure 4), quickly remove the welder and allow the R-8 Mini Plier to close. The two belt ends will be in contact with each other (Figure 5).

