

- Allow the belt to cool for a short time before loosening the knurled nuts (Figure 2 - 5) and releasing the belt.

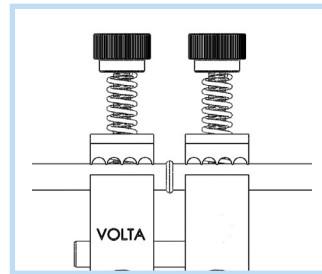
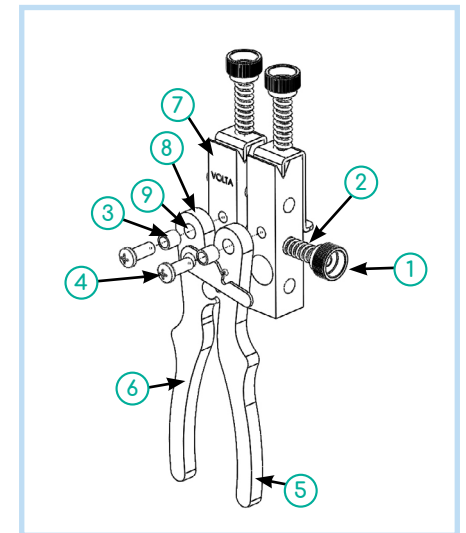


Figure 5

- While holding the Mini-Pliers sections (6) together remove the knurled nut (1). Gently release the Mini-Pliers sections (6) and remove the spring (2) and one half of the Mini-Pliers from the bolt.
- Reassemble the Mini-Pliers section (6) on the bolt (8). Reassemble the spring (2) on the bolt (8). The Mini-Pliers is now in a 'Normally Open' condition.
- Place the handles (5) against the Mini-Pliers (6) so that the holes (9) in the handles are aligned with the threaded holes (7) in the Mini-Pliers.
- Insert the two sleeves (3) into the holes (9) in the handles.
- Insert the two screws (4) through the sleeves (3) and into the threaded holes in the handles. Screw them into the threaded holes and tighten well.
- The Mini-Pliers is now ready for use.



1. Squeeze the handles (Figure 1 - 1)
2. Lock the R-8 Mini Plier in the open position using the locking bar (Figure 1 - 3).

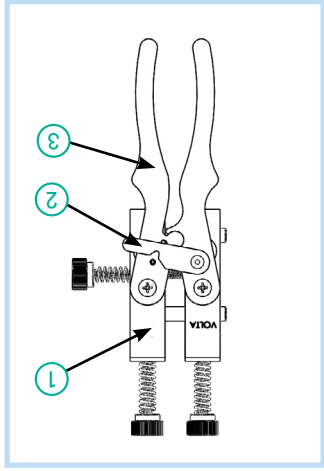


Figure 1

3. Place the two ends of the Var belt (4) to be welded in the upper portion of the belt so that the ends are touching.

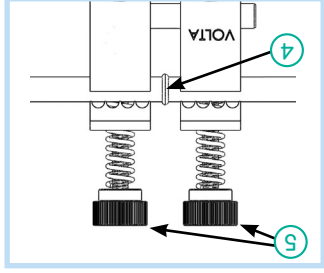


Figure 1

the belt ends in place.

4. Using the two knurled nuts (5), lock

5. Open the R-8 Mini Plier and insert the welder between the two belt ends. Allow the R-8 Mini Plier to close so that the two belt ends are in firm contact with the welder (Figure 3).

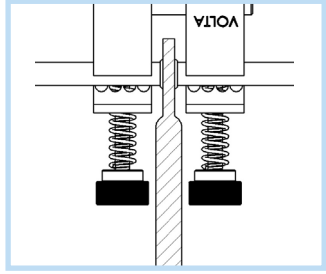


Figure 3

6. When the belt ends have melted slightly (0.5 - 1.0 mm crown), open the R-8 Mini Plier (Figure 4), quickly remove the welder and allow the R-8 Mini Plier to close. The two belt ends will be in contact with each other (Figure 5).

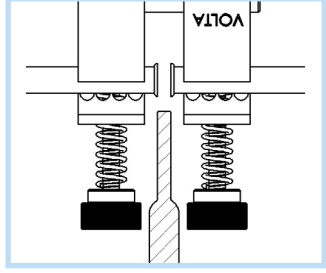


Figure 4